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Sanyo Dp32640 Owners Manual

The Maho MH 700 C CNC tool room
milling machine is equipped with a Maho
CNC 432 control, a SK 40 tool taper, and
an universal mounting rotary table with a
size of 700 mm x 500 mm and a diameter
of 630 mm. Spindle speeds may vary from

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20 to 3150 rpm, whereas this CNC milling machine has a feed range from 1 to 3000 mm/min.

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parameters on the machine. 112: 1: 113
(XON/XOFF enabled) 3: 114 (buffer size)
60: 115 (stop bits) 0: 116 (baud rate) 2400:

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We have released a post processor for MAHO machines using Philips 432 control and would be happy to get some feedback from the community. ...
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the programming manual I have (on page 44) defines z-values as incremental.

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